

Work Order ID 126816

126816

November-26-14 10:25:21 AM

Page 1

Item ID: D3763-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: End Fitting Assembly
 Start Date: 11/26/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 12/05/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3763	Rev B

100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									

110	Large Fab	0.00							
110									
Large Fab	Memo	0.00							
Large Fab	1-make a 0.063" chamfer on D3763-1 fitting before ass'y2-assemble as per dwg D3763 using locating pin DT9039*****ensure locating pin is in 0.221" hole*****3-weld as per dwg D3763 QSI004 Alum. rod Batch: <u>M129298</u>								

120	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
9
9-89

Work Order ID 126816

November-26-14 10:25:21 AM

126816

Page 2

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130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

⑨ 14-11-27 DAS
9
9-89

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Memo

0.00

Hand Finishing

9 14-11-27 JH/DC

150

QC3- Inspect Part Finish

0.00

150

QC

Memo

0.00

Quality Control

⑨ DAS
38
9-89

NOV 28 2014

Work Order ID 126816

November-26-14 10:25:21 AM

126816

Page 3

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <i>STDS1</i>	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

9 *DAS*
86
9-89 *NOV 28 2014*

11/12/2014

14-11-20

Picklist Print

November-26-14 10:25:20 AM

Page 1

Work Order ID: 126816

126816

Parent Item: D3763-041

D3763-041

Parent Item Name: End Fitting Assembly

Start Date: 11/26/14

Required Date: 12/05/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A 08-05-20 new issue DD verified by:ec
IPP Rev:B 08-07-18 revB as per dwg DD verified by:EC
IPP Rev:C 08-08-11 add chemical coat and qc3 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3763-1

Manufactured

No

110

Each

51.0000

1

6

D3763-1

End Fitting

12/4/14

Location

Loc Qty

Loc Code

WA002

51

126149

51

D3763-3

Manufactured

No

110

Each

9.0000

1

6

D3763-3

Tube

12/4/14

Location

Loc Qty

Loc Code

WA002

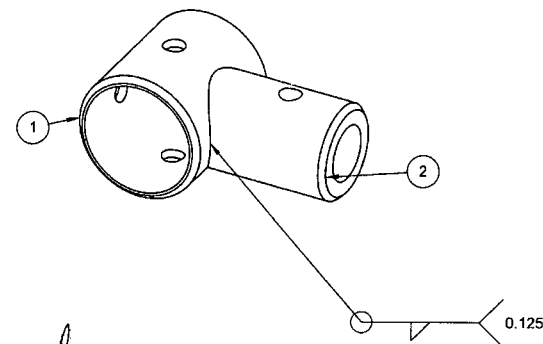
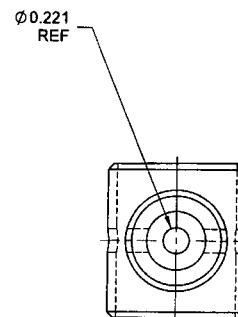
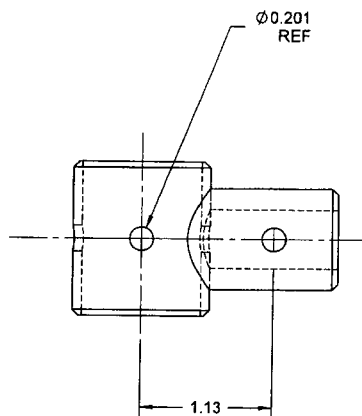
9

123364

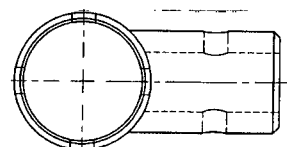
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u/o 126816



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-041)
1	D3763-3	TUBE	1
2	D3763-1	FITTING	1

D3763-041 END FITTING ASSY

RELEASED
08.07.10

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT ASSEMBLY PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs
- 8) WELD: PER DART QSI 004

B	CHANGE HOLES SIZE, ADD -7 PART AND -045 ASSY	HS	08.06.23
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D3763	SHEET 1 OF 9
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	END FITTING	NTS
DATE	08.06.23	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

